SAFETY DATA SHEET

KCH01003 Jun 10, 2015

SECTION 1) CHEMICAL PRODUCT AND SUPPLIER'S IDENTIFICATION

Product ID: KCH01003/LU02AA

Product Name: Nut Buster

Date Printed: Jun 15, 2015 **Revision Date:** Jun 10, 2015

Version: 1.0 Supersedes Date : N.A.

Manufacturer's Name: K-Chem. Inc.

P. O. BOX 530632, BIRMINGHAM, AL 35253, US

Address: 3908 3RD AVE S., BIRMINGHAM, AL. 35222, US

CHEMTREC US: 1-800-424-9300 INTERNATIONAL CALLS: 1-703-527-3887

Emergency Phone: CHEMTEL US 1-800-255-3924

Information Phone: 205-592-0844 Fax: 205-592-8106

Product/Recommended Uses: Penetrating Lubricant

SECTION 2) HAZARDS IDENTIFICATION

Classification:

Specific Target Organ Toxicity -Single Exposure (Narcotic Effects) - Category 3

Specific Target Organ Toxicity - Repeated Exposure - Category 1

Skin Irritation - Category 2

Germ Cell Mutagenicity - Category 2

Carcinogenicity - Category 1B

Eye Irritation - Category 2

Chronic aquatic toxicity - Category 2

Acute aquatic toxicity - Category 3

Aerosols Category 3

Acute toxicity, Inhalation - Category 4

Pictograms:



















Signal Word:

Danger

Hazardous Statements - Physical:

H229 - Pressurised container: May burst if heated

Hazardous Statements - Health:

H332 - Harmful if inhaled

H350 - May cause cancer

H319 - Causes serious eye irritation

H341 - Suspected of causing genetic defects.

H315 - Causes skin irritation

H372 - Causes damage to organs through prolonged or repeated exposure

H336 - May cause drowsiness or dizziness

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Hazardous Statements - Environmental:

- H402 Harmful to aquatic life
- H411 Toxic to aquatic life with long lasting effects

Precautionary Statements - General:

No precautionary statement available.

Precautionary Statements - Prevention:

- P273 Avoid release to the environment.
- P261 Avoid breathing dust/fume/gas/mist/vapors/spray.
- P271 Use only outdoors or in a well-ventilated area.
- P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
- P251 Do not pierce or burn, even after use.
- P201 Obtain special instructions before use.
- P202 Do not handle until all safety precautions have been read and understood.
- P280 Wear protective gloves/protective clothing/eye protection/face protection.
- P264 Wash thoroughly after handling.
- P260 Do not breathe dust/fume/gas/mist/vapors/spray.
- P270 Do not eat, drink or smoke when using this product.
- P233 Keep container tightly closed.

Precautionary Statements - Response:

- P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for
- breathing. P312 Call a POISON CENTER/doctor if you feel unwell.
- P308 + P313 IF exposed or concerned: Get medical advice/attention.
- P391 Collect spillage.
- P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P337 + P313 If eye irritation persists: Get medical advice/attention.
- P302 + P352 IF ON SKIN: Wash with plenty of water.
- P321 For specific treatment see section 4.
- P332 + P313 If skin irritation occurs: Get medical advice/attention.
- P362 + P364 Take off contaminated clothing. And wash it before reuse.
- P314 Get Medical advice/attention if you feel unwell.

Precautionary Statements - Storage:

- P410 + P412 Protect from sunlight. Do not expose to temperatures exceeding 50 °C/122 °F.
- P405 Store locked up.
- P403 + P405 Store in a well-ventilated place. Store locked up.

Precautionary Statements - Disposal:

P501 - Dispose of contents/container to disposal recycling center. Under RCRA it is the responsibility of the user of the product to determine at the time of disposal whether the product meets RCRA criteria for hazardous waste. Waste management should be in full compliance with federal, state and local laws.

Acute toxicity of 22.9534% of the mixture is unknown

SECTION 3) COMPOSITION / INFORMATION ON INGREDIENTS

<u> </u>		
CAS	Chemical Name	% by Weight
0000127-18-4	TETRACHLOROETHYLENE	34.9% - 57.3%
0000079-01-6	TRICHLOROETHYLENE	15.7% - 25.8%
NA_Cycan	Non-hazardous liquid	11.0% - 24.0%
0064742-46-7	MINERAL SEAL OIL	1.6% - 3.6%
0007727-37-9	NITROGEN	0.1% - 2.1%

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0064742-88-7	0.1% - 1.1%
0064742-47-8	0.1% - 1.1%
0064742-65-0	0.0% - 0.3%
0000124-38-9	Trace

SECTION 4) FIRST-AID MEASURES

Inhalation:

Remove source of exposure or move person to fresh air and keep comfortable for breathing.

If exposed/feel unwell/concerned: Call a POISON CENTER/doctor.

Eliminate all ignition sources if safe to do so.

Skin Contact:

Take off contaminated clothing, shoes and leather goods (e.g. watchbands, belts). Wash with plenty of lukewarm, gently flowing water for a duration of 15-20 minutes. If skin irritation occurs: Get medical advice/attention. Wash contaminated clothing before re-use.

IF exposed or concerned: Get medical advice/attention.

Eye Contact:

Remove source of exposure or move person to fresh air. Rinse eyes cautiously with lukewarm, gently flowing water for several minutes, while holding the eyelids open. Remove contact lenses, if present and easy to do. Continue rinsing for a duration of 15-20 minutes. Take care not to rinse contaminated water into the unaffected eye or onto the face. If eye irritation persists: Get medical advice/attention.

Ingestion:

Immediately call a POISON CENTER/doctor. Do NOT induce vomiting. If vomiting occurs naturally, lie on your side, in the recovery position. Do not give anything.

SECTION 5) FIRE-FIGHTING MEASURES

Suitable Extinguishing Media:

Dry chemical, foam, carbon dioxide is recommended. Water spray is recommended to cool or protect exposed materials or structures. Carbon dioxide can displace oxygen. Use caution when applying carbon dioxide in confined spaces. Simultaneous use of foam and water on the same surface is to be avoided as water destroys the foam. Sand or earth may be used for small fires only.

Do not direct a solid stream of water or foam into hot, burning pools this may results in frothing and increase fire intensity.

Unsuitable Extinguishing Media:

Not available.

Specific Hazards in Case of Fire:

Contents under pressure. Keep away from ignition sources and open flames. Exposure of containers to extreme heat and flames can cause them to rupture often with violent force. Product is highly flammable and forms explosive mixtures with air, oxygen, and all oxidizing agents. Vapors are heavier than air and may travel along surfaces to remote ignition sources and flash back.

During a fire, irritating and highly toxic gases may be generated during combustion or decomposition. High temperatures can cause sealed containers to rupture due to a build up of internal pressures. Cool with water.

DO NOT cut, drill, grind, or weld near full, partially full, or empty product containers.

Container could potentially burst or be punctured upon mechanical impact, releasing flammable vapors.

Fire-Fighting Procedures:

Isolate immediate hazard area and keep unauthorized personnel out. Stop spill/release if it can be done safely. Move undamaged containers from immediate hazard area if it can be done safely. Water spray may be useful in minimizing or dispersing vapors and to protect personnel. Water may be ineffective but can be used to cool containers exposed to heat or flame. Caution should be exercised when using water or foam as frothing may occur, especially if sprayed into containers of hot, burning liquid.

Dispose of fire debris and contaminated extinguishing water in accordance with official regulations.

Special Protective Actions:

Wear protective pressure self-contained breathing apparatus (SCBA) and full turnout gear.

SECTION 6) ACCIDENTAL RELEASE MEASURES

Emergency Procedure:

ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area).

Do not touch or walk through spilled material.

Isolate hazard area and keep unnecessary people away. Remove all possible sources of ignition in the surrounding area. Notify authorities if any exposure to the general public or the environment occurs or is likely to occur.

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If spilled material is cleaned up using a regulated solvent, the resulting waste mixture may be regulated.

Recommended Equipment:

Positive pressure, full-facepiece self-contained breathing apparatus (SCBA), or positive pressure supplied air respirator with escape SCBA (NIOSH approved).

Personal Precautions:

Avoid breathing vapor. Avoid contact with skin, eye or clothing. ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). Do not touch damaged containers or spilled materials unless wearing appropriate protective clothing.

Environmental Precautions:

Stop spill/release if it can be done safely. Prevent spilled material from entering sewers, storm drains, other unauthorized drainage systems and natural waterways by using sand, earth, or other appropriate barriers.

Methods and Materials for Containment and Cleaning Up:

Cover spills with inert absorbent and place in closed chemical waste containers.

SECTION 7) HANDLING AND STORAGE

General:

Wash hands after use.

Do not get in eyes, on skin or on clothing.

Do not breathe vapors or mists.

Use good personal hygiene practices.

Eating, drinking and smoking in work areas is prohibited.

Remove contaminated clothing and protective equipment before entering eating areas.

Eyewash stations and showers should be available in areas where this material is used and stored.

Ventilation Requirements:

Use only with adequate ventilation to control air contaminants to their exposure limits. The use of local ventilation is recommended to control emissions near the source.

Storage Room Requirements:

Keep container(s) tightly closed and properly labeled. Store in cool, dry, well-ventilated areas away from heat, direct sunlight, strong oxidizers and any incompatibilities. Store in approved containers and protect against physical damage. Keep containers securely sealed when not in use. Indoor storage should meet OSHA standards and appropriate fire codes. Containers that have been opened must be carefully resealed to prevent leakage. Empty containers retain residue and may be dangerous.

Use non-sparking ventilation systems, approved explosion-proof equipment and intrinsically safe electrical systems in areas where this product is used and stored.

Do not cut, drill, grind, weld or perform similar operations on or near containers. Do not pressurize containers to empty them.

Store at temperatures below 120°F.

SECTION 8) EXPOSURE CONTROLS/PERSONAL PROTECTION

Eye Protection:

Wear eye protection with side shields or goggles. Wear indirect-vent, impact and splash resistant goggles when working with liquids. If additional protection is needed for entire face, use in combination with a face shield.

Skin Protection:

Use of gloves approved to relevant standards made from the following materials may provide suitable chemical protection: PVC, neoprene or nitrile rubber gloves. Suitability and durability of a glove is dependent on usage, e.g. frequency and duration of contact, chemical resistance of glove material, glove thickness, dexterity. Always seek advice from glove suppliers. Contaminated gloves should be replaced. Use of an apron and over- boots of chemically impervious materials such as neoprene or nitrile rubber is recommended to avoid skin sensitization. The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace. Launder soiled clothes or properly disposed of contaminated material, which cannot be decontaminated.

Respiratory Protection:

If engineering controls do not maintain airborne concentrations to a level which is adequate to protect worker, a respiratory protection program that meets or is equivalent to OSHA 29 CFR 1910.134 and ANSI Z88.2 should be followed. Check with respiratory protective equipment suppliers.

Appropriate Engineering Controls:

Provide exhaust ventilation or other engineering controls to keep the airborne concentrations of vapors below their respective threshold limit value.

Chemical Name	OSHA TWA	OSHA TWA	OSHA STEL	OSHA STEL	OSHA- Tables-	OSHA	OSHA Skin	NIOSH TWA	NIOSH TWA	NIOSH STEL	NIOSH STEL	NIOSH
	(ppm)	(mg/m3)	(ppm)	(mg/m3)	Z1,2,3	Carcinogen	designation	(ppm)	(mg/m3)	(ppm)	(mg/m3)	Carcinogen

Aliphatic Petroleum	500	2000		1						
Distillates A										
CO2	5000	9000		1		5000	9000	30000	54000	
MINERAL SEAL OIL	500	2000		1						
NITROGEN										
Petroleum Base Oil D	500	2000		1						
TETRACHLOROETHY LENE	100 (a)/ 200 ceiling		300ppm /5 mins. in any 3 hrs. (a)	1,2		b				1
TRICHLOROETHYLE NE	100 (a) / 200 ceiling		300 / 5 mins. in any 2 hrs. (a)	1,2		25b				1

Chemical Name	ACGIH TWA	ACGIH TWA	ACGIH STEL	ACGIH STEL
	(ppm)	(mg/m3)	(ppm)	(mg/m3)
Aliphatic Petroleum				
Distillates A				
CO2	5000	9000	30000	54000
MINERAL SEAL OIL				
NITROGEN			Simple asphyxiant (D)	
Petroleum Base Oil D				
TETRACHLOROETHY LENE	25	170	100	685
TRICHLOROETHYLE NE	10		25	

SECTION 9) PHYSICAL AND CHEMICAL PROPERTIES

Physical and Chemical Properties

 Density
 11.95609 lb/gal

 Density VOC
 3.20594 lb/gal

 % VOC
 26.81427%

 VOC Actual
 3.20594 lb/gal

 VOC Actual
 384.16750 g/l

 Density VOC Less H2O and Exempts
 0.00000 lb/gal

Appearance Thick Amber Liquid

Odor Threshold N.A. Odor Description Pungent рΗ N.A. Flammability N/A Water Solubility N.A. Flash Point Symbol N.A. Flash Point N.A. Viscosity N.A. Lower Explosion Level N.A. Upper Explosion Level N.A. Vapor Pressure N.A. Vapor Density N.A.

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Freezing Point	N.A.
Melting Point	N.A.
Low Boiling Point	N.A.
High Boiling Point	N.A.
Auto Ignition Temp	N.A.
Evaporation Rate	N.A.
VOC Composite Partial Pressure	N.A.

SECTION 10) STABILITY AND REACTIVITY

Stability:

Material is stable at standard temperature and pressure.

Conditions to Avoid:

Keep away from direct sunlight and other sources of ignition.

Dropping containers may cause bursting.

Hazardous Reactions/Polymerization:

Will not occur

Incompatible Materials:

Avoid strong oxidizers, reducers, acids, and alkalis.

Hazardous Decomposition Products:

No data available.

SECTION 11) TOXICOLOGICAL INFORMATION

Skin Corrosion/Irritation:

Prolonged or repeated contact with this product may dry and/or defat the skin. This product may be harmful if it is absorbed through the skin.

Causes skin irritation

Serious Eye Damage/Irritation:

Eye contact may lead to permanent damage if not treated promptly.

Liquid or vapors may irritate the eyes.

Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Eye contact may lead to permanent damage if not treated promptly.

Causes serious eye irritation

Respiratory/Skin Sensitization:

No Data Available

Germ Cell Mutagenicity:

Suspected of causing genetic defects.

Carcinogenicity:

May cause cancer

Reproductive Toxicity:

No Data Available

Specific Target Organ Toxicity - Single Exposure:

May cause drowsiness or dizziness

Specific Target Organ Toxicity - Repeated Exposure:

Prolonged exposure may cause damage to her central nervous system, lungs, skin and eyes.

Causes damage to organs through prolonged or repeated exposure

Aspiration Hazard:

No Data Available

Acute Toxicity:

If inhaled, may cause dizziness, nausea, upper respiratory irritation, drowsiness, mental depression or narcosis, difficulty in breathing, irregular heart beats.

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0000127-18-4 TETRACHLOROETHYLENE

LC50 (rat): Approximately 3786 ppm (4-hour exposure) (22); approximately 4000 ppm (4-hour exposure) (23)

LC50 (mouse): 5200 ppm (4-hour exposure) (24)

LD5O (oral, rat): Approximately 2600 mg/kg (cited as 1.6 mL/kg) (20)

LD50 (oral, male rat): 3835 mg/kg (25) LD50 (oral, female rat): 3005 mg/kg (25)

LD50 (dermal, rabbit): Greater than 3245 mg/kg (0/5 animals died) (2)

0000079-01-6 TRICHLOROETHYLENE

LC50 (rat): Approximately 8000 ppm (4-hour exposure) (5); 12500 ppm (4-hour exposure) (20)

LC50 (mouse): 8450 ppm (4-hour exposure) (3)

LD50 (oral, rat): 7200 mg/kg (cited as 4.92 mL/kg) (5)

LD50 (oral, male mouse): 2402 mg/kg (4)

LD50 (dermal, rabbit): Greater than 29000 mg/kg (cited as greater than 20 mL/kg (5)

0064742-65-0 Petroleum Base Oil D

LD50 (Rodent - rat, Oral): >5000 mg/kg, Toxic effects: Details of toxic effects not reported other than lethal dose value. LD50 (Rodent - rabbit, Administration onto the skin): 5000 mg/kg, Toxic effects: Details of toxic effects not reported other than lethal dose value.

Potential Health Effects - Miscellaneous

0064742-88-7 Aliphatic Petroleum Distillates B

Increased susceptibility to the effects of this material may be observed in people with preexisting disease of any of the following: central nervous system, kidneys, liver, respiratory system, skin. This substance may cause damage to any of the following organs/systems: blood, central nervous system, eyes, kidneys, liver, lungs, reproductive system, skin. Laboratory studies with rats have shown that petroleum distillates can cause kidney damage and kidney or liver tumors. These effects were not seen in similar studies with guinea pigs, dogs, or monkeys. Several studies evaluating petroleum workers have not shown a significant increase of kidney damage or an increase in kidney or liver tumors.

SECTION 12) ECOLOGICAL INFORMATION

Toxicity:

Harmful to aquatic life

Toxic to aquatic life with long lasting effects

Other Adverse Effects:

No data available.

Bio-accumulative Potential

0064742-47-8 Aliphatic Petroleum Distillates A

Contains constituents with the potential to bio accumulate.

0064742-65-0 Petroleum Base Oil D

Contains constituents with the potential to bioaccumulate.

Mobility in Soil

0064742-47-8 Aliphatic Petroleum Distillates A

Floats on water. Contains volatile constituents. Evaporates within a day from water or soil surfaces. Large volumes may penetrate soil and could contaminate groundwater.

0064742-65-0 Petroleum Base Oil D

Liquid under most environmental conditions. Floats on water. If it enters soil, it will adsorb to soil particles and will not be mobile.

Persistence and Degradability

0064742-47-8 Aliphatic Petroleum Distillates A

Expected to be inherently biodegradable. The volatile constituents will oxidize rapidly by photochemical reactions in air.

SECTION 13) DISPOSAL CONSIDERATIONS

Waste Disposal:

Under RCRA it is the responsibility of the user of the product to determine at the time of disposal whether the product meets RCRA criteria for hazardous waste. Waste management should be in full compliance with federal, state and local laws.

Empty Containers retain product residue which may exhibit hazards of material, therefore do not pressurize, cut, glaze, weld or use for any other purposes. Return drums to reclamation centers for proper cleaning and reuse.

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SECTION 14) TRANSPORT INFORMATION

U.S. DOT Information:

Ground Transportation: (Continental United States, Canada & Mexico): Limited Quantity

IMDG Information:

Shipping Name: Aerosol UN/NA #: 1950 Hazard Class: 2.2

Required Placard: Limited Quantity Marine Pollutant: No data available

IATA Information:

We do NOT recommend this product to be shipped via air. It would need to be repacked by an authorized packing company and the DG would have to be completed by a licensed hazardous material shipping company.

SECTION 15) REGULATORY INFORMATION

CAS	Chemical Name	% By Weight	Regulation List
0000079-01-6	TRICHLOROETHYLENE	15.7% - 25.8%	HAPS,SARA312,SARA313,VHAPS,VOC,TSCA,RCRA,CA_Prop65 - California Proposition 65
0000124-38-9	CO2	0.0% - 0.1%	SARA312,TSCA
0000127-18-4	TETRACHLOROETHYLEN	34.9% - 57.3%	CERCLA,HAPS,SARA312,SARA313,VHAPS,VOC_exempt,TSCA,RCRA,CA_Prop65 - California
	E		Proposition 65
0007727-37-9	NITROGEN	0.1% - 2.1%	SARA312,TSCA
0064742-46-7	MINERAL SEAL OIL	1.6% - 3.6%	SARA312,VOC,TSCA
0064742-47-8	Aliphatic Petroleum Distillates A	0.1% - 1.1%	SARA312,VOC,TSCA
0064742-65-0	Petroleum Base Oil D	0.0% - 0.3%	SARA312,TSCA
0064742-88-7	Aliphatic Petroleum Distillates B	0.1% - 1.1%	SARA312,VOC,TSCA

SECTION 16) OTHER INFORMATION

Glossary:

ACGIH- American Conference of Governmental Industrial Hygienists; ANSI- American National Standards Institute; Canadian TDG-Canadian Transportation of Dangerous Goods; CAS- Chemical Abstract Service; Chemtrec- Chemical Transportation Emergency Center (US); CHIP- Chemical Hazard Information and Packaging; DSL- Domestic Substances List; EC- Equivalent Concentration; EH40 (UK)-HSE Guidance Note EH40 Occupational Exposure Limits; EPCRA- Emergency Planning and Community Right-To-Know Act; ESL-Effects screening levels; HMIS- Hazardous Material Information Service; LC- Lethal Concentration; LD- Lethal Dose; NFPA- National Fire Protection Association; OEL- Occupational Exposure Limits; OSHA- Occupational Safety and Health Administration, US Department of Labor; PEL- Permissible Exposure Limit; SARA (Title III)- Superfund Amendments and Reauthorization Act; SARA 313- Superfund Amendments and Reauthorization Act, Section 313; SCBA- Self-Contained Breathing Apparatus; STEL- Short Term Exposure Limit; TCEQ - Texas Commission on Environmental Quality; TLV- Threshold Limit Value; TSCA- Toxic Substances Control Act Public Law 94-469; TWA

- Time Weighted Value, US DOT- US Department of Transportation, WHMIS- Workplace Hazardous Materials Information System.

DISCLAIMER

To the best of our knowledge, the information contained herein is accurate. However, neither the above named supplier nor any of its subsidiaries assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. The above information pertains to this product as currently formulated, and is based on the information available at this time. Addition of reducers or other additives to this product may substantially alter the composition and hazards of the product. Since conditions of use are outside our control, we make no warranties, express or implied, and assume no liability in connection with any use of this information.

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